Section	Explanation	Data type
1	1x3 Characters, Name of the affiliated Measuring unit (i.e. "MU1")	string
2	1x8 Characters, Time (e.g.: 12:48:00)	string
3	16x1 or 2 Characters "Wear level" of the 16 measuring channels	Array[01
	(Values in-between 1 and 16 correspond with the Wear Level)	5] of byte
	If the measuring channel is deactivated the Output value is "0"	
4	16x8 Characters, "Measuring signal as continuous Wear level" of the 16	Array[01
	measuring channels written as exponent	5] of
	(e.g.: 2.230e+0 corresponds to continuous Wear level 2.23)	single
	(e.g.: 1.234e+1 corresponds to continuous Wear level 12.34)	
	If the measuring channel is deactivated the Output value is "0"	
5	16x1 Characters, "Sensor breakdown" section 1	Array[01
	(Value 0 means no Sensor breakdown, Value 1 means Sensor breakdown)	5] of
		boolean
6	16x1 Characters, "Sensor breakdown" section 2	Array[01
	(Value 0 means no Sensor breakdown, Value 1 means Sensor breakdown)	5] of
		boolean
7	16x1 Characters, reserved for option "gradient evaluation" of the 16	Array[01
	measuring channels	5] of
	(Value 0 means "no critical increase", Value 1 means " critical increase")	boolean
8	16x1 Characters; "deactivating measuring channel" of the 16	Array[01
	(Value 0 means "measuring channel not deactivated", Value 1 means	5] of
	"measuring channel deactivated")	boolean
9	5x1 Characters, "equipment failure" in the measuring range 1 to 5	Array[04
	(Value 0 means "no equipment failure in the measuring range", Value 1] of
10	means "equipment failure in the measuring range") 1x1 Characters, "transmission error"	boolean boolean
10	(Value 0 means "no transmission error", Value 1 means "transmission error")	boolean
11	4x1 Characters, "melting condition"	Array[03
	1. Character reserved for Oven 1,	of byte
	2. Character reserved for Oven 2,] or byte
	3. Character reserved for Oven 3,	
	4. Character reserved for Oven 4,	
	(value range dependent on the number of the oven melting conditions,	
	minimal Values "1" and "2", maximal values "1" to "7", highest Value is always	
	melting condition "drying", lowest Value "1" corresponds always the top	
	selection on the Menu "Oven melting condition")	
12	4x1 Characters, reserved for "Oven-use-identification",	Array[03
	1. Character reserved for Oven 1,] of byte
	2. Character reserved for Oven 2,	
	3. Character reserved for Oven 3,	
	4. Character reserved for Oven 4,	
	(value range dependent on the number of the Oven-deployments, minimal	
	Value "1" and "2", maximal Value "1" to "7"	
13	Characters "CR" and "LF" for Data structure	